



Wilsonart® BlueFusion® Flooring Seam Adhesive

Water Resistant Polyvinyl Acetate Adhesive for Edge Joints

Applications

- Edge assembly for Wilsonart® Tap-N-Lock™ Flooring
- Consumer or professional use

Important Considerations

In order to ensure a successful installation in commercial applications, wet areas, extreme climate conditions, and/or in lieu of acclimation, the strict adherence to installation instructions and procedures defined in the *Wilsonart Flooring Tap-N-Lock Installation Guide* is required. Extreme climate conditions would be defined as areas that fall outside the Relative Humidity parameters of 35% RH to 65% RH for sustained (2 weeks or longer) periods of time.

General Description

- An emulsion of water and polyvinyl acetate

Availability

- 8 oz. applicator bottle

Physical Properties

- Color: Blue
- Viscosity: 4900 cps (typical)
- Density: 9.1 pounds/gallon
- Solids Content: 48 % ± 1%
- pH: 2.8 (typical)
- VOC Content: < 20 grams/liter
- VHAP Content: <0.032 lbs./lbs. solids
- Coverage: ~ 300 sq. ft./bottle
- Chalking Temperature: 60° F
- Use Temperature: 65° – 85° F

Storage/Shelf Life

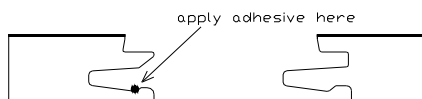
- Do not allow product to freeze.
- Keep applicator bottle closed when not in use.
- Store off the floor (which acts as heat sink).
- Rotate stock.
- Warranty expires 1 year from manufacture date listed on applicator bottle or original carton.
- Agitation may be required if product thickens.

Safety

- Non-flammable
- Mildly irritating to eyes
- May irritate sensitive skin
- Inhalation may irritate respiratory tract
- See MSDS for complete data
- 24 hr. Chemtrec emergency numbers:
1-800-424-9300 (US) ;
703-527-3887 (International)

General Application Instructions

It is required that a continuous bead of Wilsonart BlueFusion Adhesive be applied to the groove sides of the Tap-N-Lock profile (see diagram above). **Do Not** fill the groove completely with adhesive. Instead apply a 3/32" continuous bead to the bottom of the groove profiles. When the adhesive is properly applied, no clean up is necessary.



For complete and detailed installation instructions, refer to the Wilsonart Tap-N-Lock Installation Guide.

- Subfloor and flooring should be clean, dry, and flat.
- To ensure successful results, Wilsonart BlueFusion Adhesive, bonding surfaces, and ambient temperature must be above 65°F

Cleanup

- Remove dried adhesive with plastic glue scraper.
- Wet adhesive may be removed with tap water.
- Adhesive residue is RCRA non-hazardous
- Dispose of in accordance with local regulations

Primary Contents

- NJTSRN #990010

Warranty

Wilsonart International, Inc. (“Wilsonart”) warrants to the original purchaser that for a period of one (1) year from the end of the month of manufacture as specified on the product container (“Warranty Period”), BlueFusion Adhesive will be free of defects if the product is stored and applied in accordance with Wilsonart’s written instructions, including the applicable Wilsonart Flooring Installation Guide. If the product is found to be defective within the one (1) year Warranty Period, Wilsonart will replace the product at no cost, provided that the unused portion of the defective product has been returned to the place of purchase within the one (1) year Warranty Period. This warranty does not apply to products that are (a) purchased after the Warranty Period, (b) misused or mishandled, or (c) improperly stored or used.

THE FOREGOING SHALL CONSTITUTE THE EXCLUSIVE REMEDY OF THE PURCHASER AND THE EXCLUSIVE LIABILITY OF WILSONART. NO OTHER WARRANTIES, WHETHER WRITTEN, ORAL, EXPRESS OR IMPLIED, ARE MADE OR APPLY, INCLUDING THE WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. UNDER NO CIRCUMSTANCES SHALL WILSONART BE LIABLE FOR ANY LOSS OR DAMAGE ARISING FROM THE PURCHASE, USE, OR INABILITY TO USE THIS PRODUCT OR FOR ANY SPECIAL, INDIRECT,

INCIDENTAL, OR CONSEQUENTIAL DAMAGES. WILSONART’S LIABILITY WILL IN NO EVENT EXCEED THE PURCHASE PRICE OF THE PRODUCT. NO FABRICATOR, INSTALLER, DEALER, AGENT OR EMPLOYEE OF WILSONART HAS THE AUTHORITY TO MODIFY THE OBLIGATIONS OR LIMITATIONS OF THIS WARRANTY.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state, therefore, some of the limitations stated above may not apply to you. It is to your benefit to save your documentation upon purchase of product.

For More Information

- www.wilsonart.com (Adhesive Link) for:
- Tech Data Sheets
- Material Safety Data Sheets (MSDS)
- Adhesive Use Quick Reference Charts
- Customer Service Line 1-800-433-3222
- Wilsonart International, Inc.
Adhesives Division
10601 N.W. Dodgen Loop
P.O. Box 6110
Temple, TX 76503-6110

GREENGUARD® Certification Standards for Low Emitting Products for the Indoor Environment. The Greenguard Environmental Institute (GEI) has established performance based standards to define goods with low chemical and particle emissions for use indoors, primarily building materials, interior furnishings, furniture, cleaning and maintenance products, electronic equipment, and personal care products. The standard establishes certification procedures including test methods, allowable emission levels, product sample collection and handling, testing type and frequency, and program application processes and acceptance.

GREENGUARD® is a registered trademark of the Greenguard Environmental Institute (GEI).

California Proposition 65 Status

WARNING: This product contains a substance known to the state of California to cause cancer.

CAUTION: Inhalation may irritate respiratory tract. Mildly irritating to eyes upon contact. Prolonged exposure may irritate sensitive skin.