

look deeper™

8215



Wilsonart® Solid Surface

250ml Seam Kit



Do Not Freeze

Wilsonart® WA 8215 Seam Adhesive for Wilsonart® Solid Surfacing Products

PURPOSE

Wilsonart® WA 8215 Seam Adhesive is used to bond the seams of Wilsonart® Solid Surfacing products. WA 8215 has an average set time (open time) of 15 minutes.

AVAILABILITY

WA8215 Seam Adhesive is available in 250ml cartridges. WA8215 may be available from your Wilsonart Distributor in less than case quantities. Always check with your Wilsonart Distributor for availability.

STORAGE

Refrigeration storage is required. DO NOT FREEZE. Store in tightly closed containers in a cool, dry, well ventilated place between 40°F - 60°F (4.4°C - 15.4°C) preferably at 50°F (9.9°C).

SHELF LIFE

The shelf life for a properly stored unused cartridge of WA8215 is one year from date of manufacture.

PRODUCT USE

For additional information, refer to the Wilsonart® Solid Surface Fabrication Manual prior to installation. This product is to be used in accordance with the following directions, and is not to be combined with other products or to be used with products other than Wilsonart® Solid Surface products. BE SURE TO READ AND FOLLOW ALL SAFETY AND FIRST AID INFORMATION PRIOR TO USE.

1. Remove the adhesive from storage and allow it to reach room temperature (70°F - 75°F), prior to using.
2. Material should be at room temperature (at least 70°F) prior to seaming.
3. Always clean the material to be seamed with a clean white cloth(*) dampened with denatured alcohol. DO NOT USE lacquer thinner, acetone, or other solvents. (*) NOTE: Colored cloth or paper towels of any type can leave residue which contaminates the seam material.
4. Unscrew the plastic cap and replace with an unused static mixer(**). Do not cut the tip of the static mixer. (**) NOTE: A new static mixer must be used each time the cartridge has been stored for any length of time. See IMPORTANT TIPS FOR DISPENSING GUN OPERATION for more information.

COVERAGE

Typically, you should be able to seam 20 to 25 lineal feet. Your actual transfer efficiency may vary according to bead size.

SAFETY INSTRUCTIONS

WARNING! Flammable liquid and vapor. Keep away from heat, sparks, open flames. Eye and skin irritant. Potential skin sensitizer (may cause redness, itching, burning, rash). Vapor harmful. Respiratory irritant. May cause headache, nausea, dizziness, fatigue, and drowsiness. Chronic overexposure may cause liver and kidney effects.

SAFETY INSTRUCTIONS – cont.

Avoid breathing vapor. Use with adequate ventilation or use proper respiratory equipment. Wash thoroughly after handling. Do not take internally.

FIRST AID

Eyes - Flush with water for 15 minutes. Get immediate medical attention.
Skin - Remove contaminated clothing and excess contaminant. Wash skin with soap and water.
Inhalation - Remove to fresh air.
Ingestion - Get immediate medical attention.

KEEP OUT OF REACH OF CHILDREN

DISPOSAL: Dispose of in accordance with federal, state and local regulations.

See Material Safety Data Sheet for additional information.

CONTENTS: LARGE TUBE CONTAINS: Methyl methacrylate (CAS No. 80626), Trimethacrylate esters (TSRN 800941-5016p). SMALL TUBE CONTAINS: Benzoyl peroxide (CAS No. 94360), Butyl benzyl phthalate (CAS No. 85687), di-Butyl phthalate (CAS No 84742).

HMIS Ratings: H2*, F3, R2
VOC Content: 5.7 g/L

CARTRIDGE

Each cartridge contains two tubes. The large tube has 227.3 ml (Adhesive). The small tube has 22.7 ml. The total cartridge contains 250 ml.

Manufactured by: ITW Plexus, 30 Endicott Street, Danvers, MA 01923. Distributed by: Wilsonart International, Inc., 2400 Wilson Place, Temple, TX 76503-6110.

EMERGENCY PHONE: CHEMTREC

(24 Hours): 800-424-9300, INTERNATIONAL 703-527-3887.
GENERAL INFORMATION: 800-433-3222.

IMPORTANT TIPS FOR DISPENSING GUN OPERATION

Optimum performance of the MIXPAC System can be achieved by following these dispensing techniques:

1. Squeeze the trigger in long strokes; do not "pump". Let the trigger travel the full range of motion before releasing and starting the next stroke.
2. When using a new cartridge, place the cartridge in the gun and pull the trigger back 1 or 2 strokes to insure both A and B parts are flowing. If both parts are flowing place the static mixer on the cartridge.
3. Dispense a bead of adhesive approximately 1 to 2 inches and discard before applying to solid surface material.

The dispensing gun, cartridge, and static mixer were designed to work as a high performance, integrated system. If any part of the system is not performing properly, it will affect the quality of your mixture.

If teeth become worn or broken on the plunger rod, please contact your supplier regarding repair.

STATIC MIXER

It is very important to use the recommended static mixer and attach it firmly to the cartridge. Be sure that the static mixer is free of cured material. If material is semi-cured on the outer wall of the static mixer, it will adversely affect the mixture. Do not cut off any part of the static mixer tip, this may result in an inconsistent mixture.

CARTRIDGE

If cartridge has been partially dispensed and then stored, make sure the material flows freely from both sides of the cartridge (the dispensing holes must be clear) prior to use. Wipe clean with a rag, and then put on a new static mixer.

DISPENSING GUN

Keep the gun as clean as possible. The cartridge must sit level in the cartridge tray. The dispensing gun has been designed to minimize any excessive dripping. As a result of this design, pumping the lever can result in an off ratio mixture.

LIMITED WARRANTY: Wilsonart International, Inc., the distributor of the product in this container, warrants to the user that this product is free of defects, and when it is applied in accordance with the distributor's instructions, it will perform to the user's satisfaction, or the distributor will replace the container at no cost or additional charge to the user, provided the unused portion of the product is returned to the place of purchase within 15 days of the date of purchase. This warranty does not apply to (I) products that are purchased after the expiration of the distributor's recommended shelf life as stated on this sheet, (II) misuse or mishandling of the product, (III) improper storage or (IV) improper fabrication using this product. **NO OTHER WARRANTIES, EXPRESS OR IMPLIED ARE MADE, INCLUDING MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. UNDER NO CIRCUMSTANCES SHALL THE DISTRIBUTOR BE LIABLE FOR ANY LOSS OR DAMAGE ARISING FROM THE PURCHASE, USE, OR INABILITY TO USE THIS PRODUCT, OR FOR ANY SPECIAL, INDIRECT, INCIDENTAL, OR CONSEQUENTIAL DAMAGES. NO FABRICATOR, INSTALLER, DEALER, AGENT OR EMPLOYEE OF WILSONART INTERNATIONAL, INC. HAS THE AUTHORITY TO MODIFY THE OBLIGATIONS OR LIMITATION OF THIS WARRANTY.** This warranty gives you specific legal rights, and you may also have other rights which vary from state to state, therefore, some of the limitations stated above may not apply to you. It is to your benefit to save your documentation upon purchase of a product.

Professional or Industrial Use Only!

USE WITH ADEQUATE VENTILATION

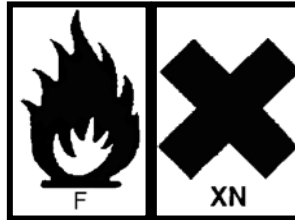
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WA 8215

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look deeper™
Wilsonart® Solid Surface

Highly Flammable
Facilement inflammable
Facilmente inflamable
Leichtentzündlich
Facilmente inflamabile
Licht ontvlambaar
Meget brannfarlig



Harmful
Nocif
N o c i v o
Gesundheitsschaedlich
Nocivo
Schadelijk
Sunnhetsskadelig

Wilsonart® WA8215 Solid Surfacing Seam Adhesive & Activator

Contains: Methyl Methacrylate, Benzoyl Peroxide, Benzyl Butyl Phthalate, Dibutyl Phthalate
Harmful by inhalation, in contact with skin and if swallowed. Irritating to eyes, respiratory system and skin. Possible risks of irreversible effects. May cause sensitization by skin contact. Keep out of the reach of children. Avoid contact with skin and eyes. Wear suitable protective clothing and gloves. If swallowed, seek medical advice immediately and show this container or label. See Safety Data Sheet for this product.

Contient: Méthacrylate de méthyle, Peroxyde de dibenzoyle, Benzyl Butyl Phthalate, Dibutyl Phthalate
Nocif par inhalation, par contact avec la peau et par ingestion. Irritant pour les yeux, les voies respiratoires et la peau. Possibilité d'effets irréversibles. Peut entraîner une sensibilisation par contact avec la peau. Conserver hors de portée des enfants, éviter tout contact avec la peau et les yeux. Porter un vêtement de protection et des gants appropriés. En cas d'ingestion, consulter immédiatement un médecin et lui montrer l'emballage ou l'étiquette. Voir la fiche signalétique pour ce produit.

Contiene: Metacrilato de metilo, Peróxido de dibenzoilo, Benzyl Butyl Phthalate, Dibutyl Phthalate
Nocivo por inhalación, por ingestión y en contacto con la piel. Irrita los ojos, la piel y las vías respiratorias. Posibilidad de efectos irreversibles. Posibilidad de sensibilización en contacto con la piel. Manténgase fuera del alcance de los niños. Evitar el contacto con los ojos y la piel. Usense indumentaria y guantes de protección adecuados. En caso de ingestión, acdase inmediatamente al médico y mostresele la etiqueta o el envase. Ver la ficha de datos de seguridad por este producto.

Enthält: Methylmethacrylat, Benzoylperoxid, Benzylbutylphthalate, Dibutylphthalate
Gesundheitsschädlich beim Einatmen, Verschlucken und Berühren mit der Haut. Reizt Augen, Atmungsorgane und Haut. Sensibilisierung durch Hautkontakt ist möglich. Darf nicht in die Hände von Kindern gelangen. Kontakt mit den Augen und der Haut vermeiden. Bei der Arbeit eventuell geeignete Schutzhandschuhe und Schutzkleidung tragen. Bei Verschlucken sofort ärztlichen Rat einholen und Verpackung oder Etikett vorzeigen. Näheres zu diesem Produkt finden Sie int Datenblatt.

Contiene: Metacrilato di metile, perossido di dibenzoile, Bftalato di butile di benzile, dibutilftalato
Nocivo per inalazione, a contatto con la pelle e per ingestione. Irritante per gli occhi, le vie respiratorie e la pelle. Possibilità di effetti irreversibili. Può provocare sensibilizzazione per contatto con la pelle. Conservare fuori della portata dei bambini. Evitare il contatto con gli occhi e con la pelle. Usare indumenti protettivi e guanti adatti. In caso d'ingestione, consultare innmediatamente il medico e mostrargli il contenitore o l'etichetta. Vedere la scheda die dati di sicurezza per questo prodotto.

Bevat: Methylmethacrylaat, Dibenzoylperoxide, Benzyl Butyl Phthalaat, Dibituyl Phthalaat
Schadelijk voor de gezondheid bij het inademen, inslikken en bij contact met de huid. Prikfelt ogen, ademhalingsorganen en huid. Kans op blijvend letsel mogelijk. Kan gevoeligheid veroorzaken bij aanraking met de huid. Buiten bereik van kinderen bewaren. Aanraken van ogen en huid vermijden. Bij de verwerking geschikte handschoenen en beschermende kleding dragen. In geval van inslikken onmiddellijk een arts raadplegen en verpakking of etiket tonen. Zie voor verdere informatie over dit product het zekerheidsblad.

Innhold: Methyl Methacrylat, Dibenzoylperoxide, Benzyl Butyl Phthalate, Dibutyl Phthalate
Farlig ved innånding, ved hudkontakt og ved svelging. Irriterer øyne, åndedretsorgan og huden. Mulighet for varig skade på helbred. Kan gi overfølsomhet ved kontakt med huden. Oppbevares utilgjengelig for barn. Unngå kontakt med huden og øynene. Bruk egnet arbeidstøy og beskyttelseshansker. Ved svelging, kontakt omgående lege og vis denne beholder eller etikett. Se sikkerhetsdatablad for dette produktet.